


CASE HARDEN ALL OVER (IF REQUIRED)
TO CASE DEPTH /

<p>3.2 / ALL OVER U.O.S. ALL UNSPECIFIED CHAMFERS TO BE 1x45' ALL UNSPECIFIED RADII TO BE R1</p>	<p>DETAILED ML</p>	 <p>Gearworks, Salem St., Etruria, Stoke On Trent, ST1 5PR. Tel 01782 280136, Fax 01782 269913, Email contact@eliteracingtransmissions.com</p>	
	<p>DRAWN ML</p>		
<p>APPROVED DF</p>			
<p>DATE 27/06/2016</p>			
<p>UNLESS OTHERWISE STATED</p> <p>TOLERANCES ANGULAR = +/- 0° 15' 0" DIMENSIONS = +/- 0.1MM = +/- 0.004"</p> <p>SURFACE FINISH IN Um 3.2</p>	<p>MATERIAL</p> <p>SURFACE HARDNESS MIN Rc MAX Rc</p> <p>CORE STRENGTH N/SQ.mm.</p>	<p>TITLE IL250 4X FULL ASSEMBLY</p>	
<p>REMOVE ALL SHARP EDGES AND BURRS</p>	<p>DO NOT SCALE</p>	<p>DRG. No. ERT912707</p>	<p>Issue 0</p>